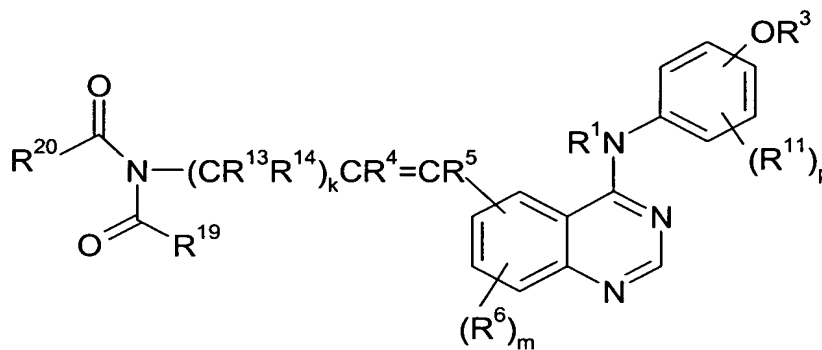


PROCESSES FOR THE PREPARATION OF SUBSTITUTED BICYCLIC

DERIVATIVES

ABSTRACT

The invention relates to processes for preparing compounds of the formula 1



1

and to pharmaceutically acceptable salts, prodrugs and solvates thereof, wherein R¹, R³, R⁴, R⁶, R¹¹, R¹³, R¹⁴, R¹⁵, R¹⁶, R¹⁷, k, l, and m are as defined herein. The compounds of formula 1 are useful intermediates toward preparing compounds that may be used in treating abnormal cell growth in mammals by administering pharmaceutical compositions.